

# WORK-S 400-1+2

The standardised round shelf with plenty of space for adaptations



Clearly structured control interface. Optionally also integrated directly into the machine controller.



Ergonomic setup station for setup during primary processing, with mechanical interlock for maximum safety

## Area of application:

Our WORK-S 400-1+2 pallet TERMINAL is ideal for linking to all variants of machining centres and milling machines up to a clamping pallet size of 400 x 400 mm. With 8 or 14 pallet stations (1 or 2 levels), the terminal offers sufficient reserves for unmanned shifts. With a maximum transfer weight of up to 400 kg, it is ideally suited for larger workpieces as well as for small workpieces in multi-clamping fixtures.

## Your advantages at a glance:

- **Productive** – ready for unmanned shifts
- **Space-saving** – high pallet density on a minimum footprint
- **Efficient** – setup of your pallets during primary processing
- **High capacity** – transfer weights up to 400 kg
- **Versatile** – can be operated on multiple machines and centres

## Options:

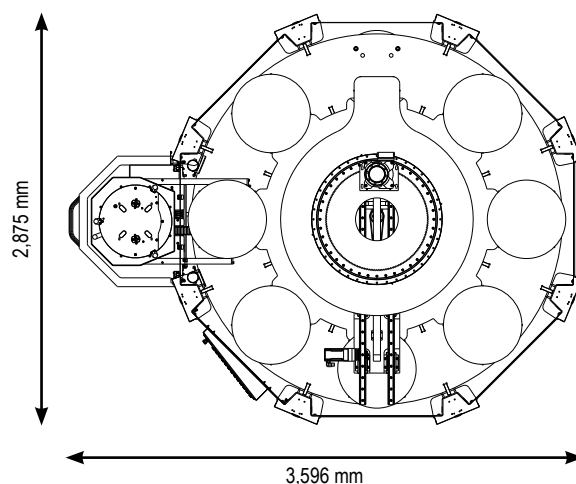
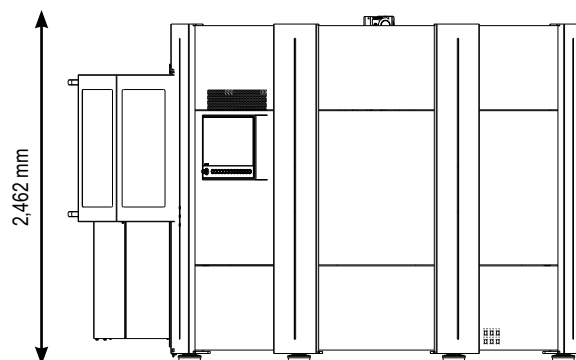
- Multi-machine linking for up to 2 machines
- Additional setup station for even more efficiency
- Flexible division of the tool slots
- Dedicated pallet management / control using PROCAM

# Technical data

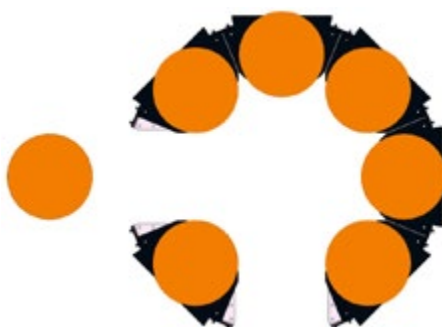


## WORK-S 400-1+2 TERMINAL

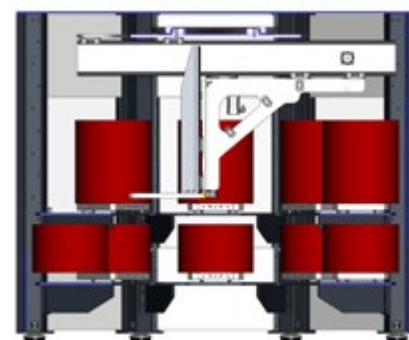
Dimensions	see drawing
Footprint	approx. 8.5 m <sup>2</sup>
Transfer weight	400 kg
Pallet types	400 x 400 mm 320 x 320 mm Ø 148 mm
Tool dimensions	Ø 550 mm up to 600 mm height
Pallet management	PROCAM Augusta PROCAM EMS machine controller
Controller	BECKHOFF TwinCAT3



Level 1:  
8 stations for workpiece dimension up to Ø 550 mm and workpiece height up to 450 mm

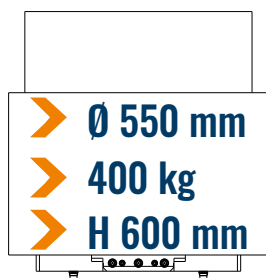


Option level 2:  
6 additional stations for workpiece dimension up to Ø 550 mm and workpiece height up to 600 mm



With the optional second level, a total of 14 pallet stations with workpiece dimension up to Ø 550 mm and workpiece height up to 600 mm can be used.

## Maximum dimensions:



More information on our  
WORK-S 400-1



More information on our  
WORK-S 400-2