

WORK-S 300-4

The standardised round shelf with plenty of space for adaptations



WORK-S pallet TERMINAL with 4 levels and up to 27 pallet stations (Ø 550 mm)



Loading capacity: transfer weights up to 300 kg and maximum transfer distances for reliable links to your machines!



Flexible division of the pallet sizes to suit your requirements: Ø148, 320x320, 400x400 or mixed

Area of application:

Our WORK-S 300-4 pallet TERMINAL is ideal for linking to all variants of machining centres and milling machines up to a clamping pallet size of 400 x 400 mm. With 27 flexible pallet stations, the TERMINAL also offers enough reserves for expanding to a second machine. Whether small type-148 pallets or clamping towers with multiple clamping – this terminal can handle any option!

Your advantages at a glance:

- **Productive** – ready for unmanned shifts
- **Space-saving** – high pallet density on a minimum footprint
- **Efficient** – setup of your pallets during primary processing
- **High capacity** – transfer weights up to 300 kg
- **Versatile** – can be operated on multiple machines and centres

Options:

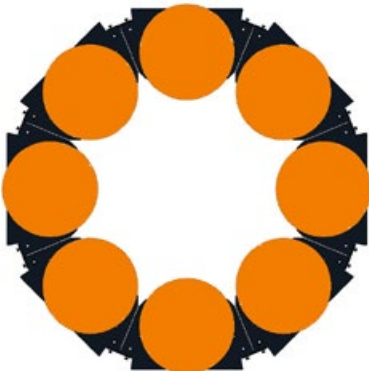
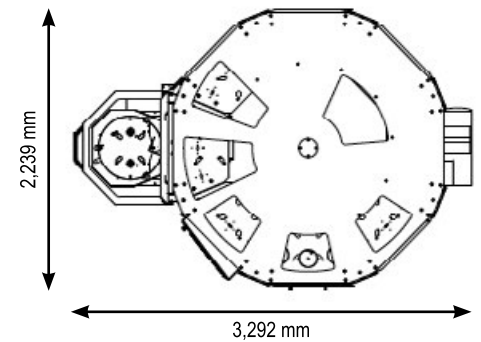
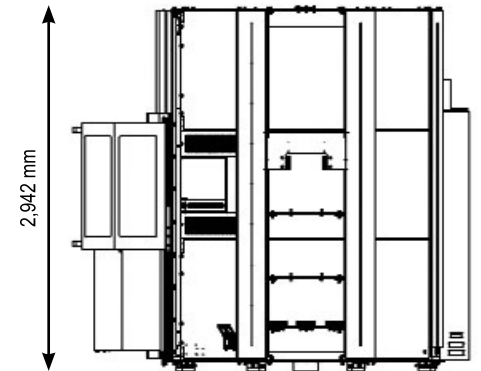
- Multi-machine linking for up to 3 machines
- Additional setup stations for even more efficiency
- Flexible division of the tool slots
- Dedicated pallet management / control using PROCAM

Technical data

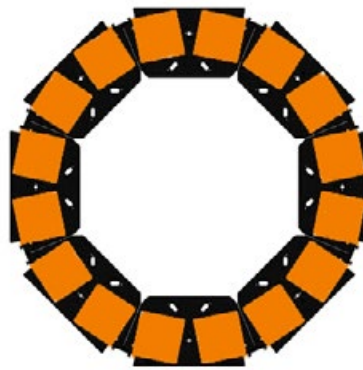


WORK-S 300-4 TERMINAL

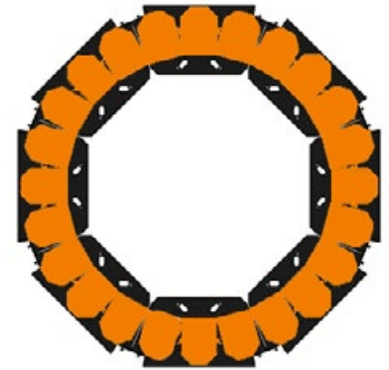
Dimensions	see drawing
Footprint	approx. 5 m ²
Transfer weight	300 kg
Pallet types	400 x 400 mm 320 x 320 mm Ø 148 mm
Tool dimensions	Ø 550 mm up to 500 mm height
Transfer height	up to 500 mm
Pallet management	PROCAM Augusta PROCAM EMS machine controller
Controller	BECKHOFF TwinCAT3



Configuration 1: up to 8 stations per level 320 x 320 or 400 x 400 with tool dimensions up to 550 mm



Configuration 2: up to 16 stations per level D148 with tool dimensions 260 x 240 mm



Configuration 3: up to 24 stations per level D148 with tool dimensions 260 x 200 mm

Maximum dimensions:

